

QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR CAPITAL GOODS INDUSTRY

Occupational Standards(OS)?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualifications Pack: CNC Operator - Grinding Machine Centre

SECTOR: CAPITAL GOODS

SUB-SECTOR: Machine Tools, Dies, Moulds and Press Tools, Plastic Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery, Electrical and Power Machinery, Light Engineering Goods

OCCUPATION: Machining

REFERENCE ID: CSC/ Q 0117

ALIGNED TO: NCO-2004/NIL

CNC Operator - Grinding Machine Centre: Performing of grinding operations on range of metal components using the Computer Numerically Controlled (CNC) machine as per the given instructions.

Brief Job Description: It involves carrying out CNC grinding operations in line with safe working practices and approved procedures, to continuously monitor the machining operations and, where necessary, make minor adjustments or seek the help of the setter to make the required adjustments, in order to ensure that the work output is to the required quality and accuracy.

Personal Attributes: Basic communication, numerical and computational abilities. Openness to learning, ability to plan and organize own work and identify and solve problems in the course of working. Understanding the need to take initiative and manage self and work to improve efficiency and effectiveness

Job Details	Qualifications Pack Code	CSC/ Q 0117		
	Job Role	CNC Operator - Grinding Machine Centre		
	Credits (NSQF)	TBD	Version number	1.0
	Sector	CAPITAL GOODS	Drafted on	14/04/14
	Sub-sector	<ol style="list-style-type: none"> 1. Machine Tools 2. Dies, Moulds And Press Tools 3. Plastics Manufacturing Machinery 4. Textile Manufacturing Machinery 5. Process Plant Machinery 6. Electrical and Power Machinery 7. Light Engineering Goods 	Last reviewed on	30/12/14
	Occupation	MACHINING	Next review date	30/08/16
	NSQC Clearance on	19/05/2015		

Job Role	CNC Operator - Grinding Machine Centre
Role Description	Performing of grinding operations on range of metal components using the Computer Numerically Controlled (CNC) machine as per the given instructions.
NSQF level	3
Minimum Educational Qualifications	10 th Standard
Maximum Educational Qualifications	N.A.
Training (Suggested but not mandatory)	No Previous Training Required
Minimum Job Entry Age	18 Years Old
Experience	No Previous Experience Required
Applicable National Occupational Standards (NOS)	<p>Compulsory:</p> <ol style="list-style-type: none"> CSC/ N 0117 (Perform machining and grinding of parts as per instructions using Computer Numerically Controlled machines) CSC/ N 1335 (Use basic health and safety practices at the workplace) CSC/ N 1336 (Work effectively with others) <p>Optional: N.A.</p>
Performance Criteria	As described in the relevant OS units

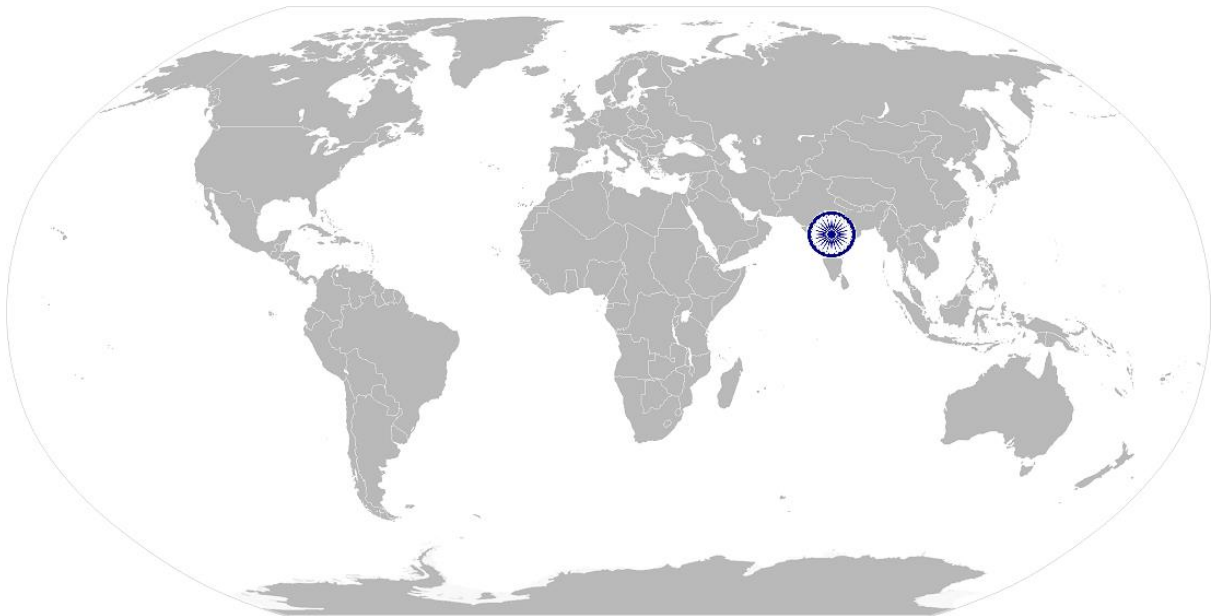
Keywords /Terms	Description
Core Skills/Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work environment. In the context of the NOS, these include communication related skills that are applicable to most job roles.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of NOS.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
Knowledge and Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.
National Occupational Standards (NOS)	NOS are Occupational Standards which apply uniquely in the Indian context
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Organisational Context	Organisational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.
Qualifications Pack(QP)	Qualifications Pack comprises the set of NOS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Scope	Scope is the set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on the quality of performance required.
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-Sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Sub-functions	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Unit Code	Unit Code is a unique identifier for a NOS unit, which can be denoted with an 'N'
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.
Vertical	Vertical may exist within a sub-sector representing different domain areas or the client industries served by the industry.

Acronyms

Keywords /Terms	Description
CNC	Computer Numerically Controlled
CO2	Carbon dioxide
CPR	Cardiac Pulmonary Resuscitation
PPE	Personal Protective Equipment

**CSC/ N 0117: Perform machining and grinding of parts as per instructions using
Computer Numerically Controlled machines**

National Occupational Standard



Overview

This unit covers the performing of grinding operations on range of metal components using the Computer Numerically Controlled (CNC) machine as per the given instructions.

CSC/ N 0117: Perform machining and grinding of parts as per instructions using Computer Numerically Controlled machines

National Occupational Standard	Unit Code	CSC / N 0117
	Unit Title (Task)	Perform machining and grinding of parts as per instructions using Computer Numerically Controlled machines
	Description	<p>This unit covers the performing of grinding operations using Computer Numerically Controlled (CNC) machines, to produce a range of components with a number of different features. This involves carrying out the grinding operations, in accordance with approved procedures, using different Computer Numerical Control (CNC) machines.</p> <p>The candidate will be expected to work under supervision, as per instructions given, take personal responsibility for some actions and for the quality and accuracy of the work that they produce.</p>
	Scope	<p>This unit/ task covers the following:</p> <ul style="list-style-type: none"> • Working safely • Preparing for performing grinding operation using CNC machine • Perform grinding operation using CNC machine
Performance Criteria(PC) w.r.t. the Scope		
	Element	Performance Criteria
	Working safely	<p>The user/individual on the job should be able to:</p> <p>PC1. comply with health and safety, environmental and other relevant regulations and guidelines at work</p> <p>PC2. adhere to procedures and guidelines for personal protective equipment (PPE) and other relevant safety regulations while performing grinding operations</p> <p>PC3. work following laid down procedures and instructions</p> <p>PC4. ensure work area is clean and safe from hazards</p> <p>PC5. ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition</p>
	Preparing for performing grinding operation using CNC machine	<p>The user/individual on the job should be able to:</p> <p>PC6. check that all measuring equipment is within calibration date</p> <p>PC7. check if the machine is ready for production</p> <p>Check: appropriate documentation; procedures or systems in place for risk assessment; personal protective equipment; confirmation from the machine setter for machines readiness for production; any necessary instruction/training on operation of the machine is taken</p> <p>PC8. physically check that the job components to ensure that they are free from foreign objects, dirt or other contamination</p> <p>PC9. ensure availability of job specification from a valid source</p> <p>Valid sources: job instruction sheet/job card; work drawings and instructions; planning documentation; quality control documents; operation sheets; process specifications ; instructions from supervisor</p> <p>PC10. read and establish job requirements from the job specification document</p> <p>Job specification documents: detailed component/schematic drawings; approved sketches/illustrations; national, international and organizational standards</p>

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	<p>PC11. prepare and maintain the work area as per procedure or operation specification</p> <p>PC12. ensure that machine guards are in place and are correctly adjusted</p> <p>PC13. hold components securely, without distortion</p> <p>PC14. check that the operating program is at the correct start point and the work piece is clear of the machine spindle</p> <p>PC15. follow the defined operating procedures and apply safe working practices and procedures at all times</p> <p>PC16. ensure that machine settings are adjusted as and when required to maintain the required accuracy</p>
<p>Perform grinding operation using CNC machine</p>	<p>The user/individual on the job should be able to:</p> <p>PC17. obtain the component drawings, specifications and/or job instructions required for the components to be machined</p> <p>PC18. use and extract information from engineering drawings and related specifications (to include symbols and conventions to appropriate ISO standards in relation to work undertaken)</p> <p>PC19. operate the machine controls in both hand and power modes</p> <p>PC20. interpret the visual display and the various messages displayed correctly</p> <p>PC21. find the correct restart point in the program when the machine has been stopped before completion of the program</p> <p>PC22. use metric (SI) systems of measurement and conversions where applicable</p> <p>PC23. handle and store grinding wheels safely and correctly</p> <p>PC24. produce ground components which cover the specifications, as applicable to the machine type used</p> <p>Specifications: diameters (plain, stepped, tapered, eccentric); flat faces and shoulders; internal and external profiles; external screw threads; chamfers and radii; bores (parallel, tapered); forms (involute, helical, concave, convex and other special forms); curvic couplings; tracks (internal, external undercuts, bearing)</p> <p>PC25. perform the application of roughing and finishing cuts and the effect on wheel life, surface finish and dimensional accuracy</p> <p>PC26. perform the application of cutting fluids with regard to a range of different materials</p> <p>Materials type: ferrous, non-ferrous</p> <p>PC27. recognize CNC grinding machining faults and identify when adjustments need to be made</p> <p>PC28. handle common problems that can occur during the CNC grinding operations and how these can be overcome</p> <p>PC29. ensure that the components produced meet the required specification for quality and accuracy</p> <p>Quality and accuracy standards: dimensional tolerance equivalent to +/- 0.01mm; flatness and squareness within 0.0125mm per 25mm; angles within +/- 15sec; surface finish 0.8µm; ground bores/holes within H 8; screw threads medium fit</p> <p>PC30. plan logically to achieve work production targets</p> <p>PC31. complete necessary documentation related to job progress and reporting</p> <p>PC32. deal promptly and effectively with problems within their control and seek help and guidance from the relevant people where required</p>

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	PC33. leave the work area in a safe and tidy condition on completion of the fitting activities
Knowledge and Understanding (K)	
A. Organizational Context (Knowledge of the company / organization and its processes)	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. legislation, standards, policies, and procedures followed in the company relevant to own employment and performance conditions</p> <p>KA2. relevant health and safety requirements applicable in the work place</p> <p>KA3. importance of working in clean and safe environment</p> <p>KA4. own job role and responsibilities and sources for information pertaining to employment terms, entitlements, job role and responsibilities</p> <p>KA5. reporting structure, inter-dependent functions, lines and procedures in the work area</p> <p>KA6. relevant people and their responsibilities within the work area</p> <p>KA7. escalation matrix and procedures for reporting work and employment related issues</p> <p>KA8. documentation and related procedures applicable in the context of employment and work</p> <p>KA9. importance and purpose of documentation in context of employment and work</p>
B. Technical Knowledge	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. specific safe working practices and environmental regulations that must be observed</p> <p>KB2. hazards associated with carrying out the operations and how can they be minimized</p> <p>KB3. action to be taken in case of emergencies Emergencies: e.g. natural calamities, accidents, operational incidents, etc.</p> <p>KB4. uses and applications of CNC grinding machines</p> <p>KB5. main features of the CNC grinding machine and the accessories that can be used</p> <p>KB6. various CNC grinding operations that can be performed, and the methods and equipment used</p> <p>KB7. personal protective equipment to be used during the machining and grinding of parts using CNC machines</p> <p>KB8. where personal protective equipment to be worn can be obtained</p> <p>KB9. component drawings, specification and/or job instructions</p> <p>KB10. how to extract and use information from engineering drawings and related specifications</p> <p>KB11. how to use metric(SI) systems of measurement and conversion formulae</p> <p>KB12. effects of clamping the work-piece in a chuck/work-holding device, and how this can cause distortion in the finished components</p> <p>KB13. extent of their own authority and to whom they should report if they have problems that they cannot resolve</p> <p>KB14. describe the function of error messages, and what to do when an error message is displayed</p> <p>KB15. importance of following the specified machining and grinding of parts using CNC machine CNC grinding machines: CNC grinding machining centre, CNC universal grinder, CNC gear grinder, CNC thread grinder, CNC profile grinder</p>

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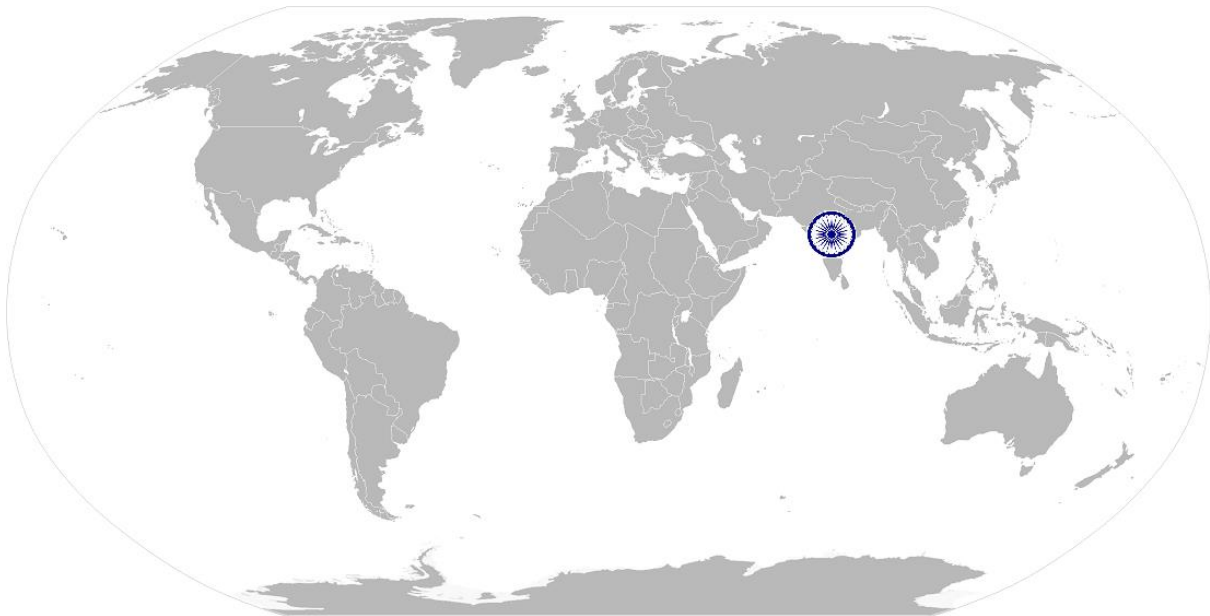
	<p>KB16. importance of timely reporting of problems that can impact work adversely</p> <p>KB17. methods and parameters to check the quality of the shaped components against the required quality standards</p> <p>Parameters: dimensions, parallelism, squareness, profile, concentricity, thread form, angle/taper, ovality/lobbing, hole size, surface texture</p> <p>Quality and accuracy standards: dimensional tolerance equivalent to +/- 0.01mm; flatness and squareness within 0.0125mm per 25mm; angles within +/- 15sec; surface finish 0.8µm; ground bores/holes within H 8; screw threads medium fit</p> <p>KB18. range of materials used in common engineering applications</p> <p>KB19. forms of supply of common materials used for grinding</p> <p>KB20. identification of commonly used materials for grinding, by their physical properties</p> <p>KB21. physical properties of commonly used materials for grinding</p> <p>KB22. mechanical properties of commonly used materials for grinding</p>
Skills (S) [Optional]	
<p>A. Core Skills/ Generic Skills</p>	<p>Communication</p> <p>The user/ individual on the job needs to know and understand how to:</p> <p>SA1. read and interpret information correctly from various job specification documents, manuals, health and safety instructions, memos, etc. applicable to the job in English and/or local language</p> <p>SA2. fill up appropriate technical forms, process charts, activity logs as per organizational format in English and/or local language</p> <p>SA3. convey and share technical information clearly using appropriate language</p> <p>SA4. check and clarify task-related information</p> <p>SA5. liaise with appropriate authorities using correct protocol</p> <p>SA6. communicate with people in respectful form and manner in line with organizational protocol</p> <p>Numerical and computational skills</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SA7. undertake numerical operations, and calculations/ formulae</p> <p>Numerical computations: addition, subtraction, multiplication, division, fractions and decimals, percentages and proportions, simple ratios and averages</p> <p>Algebraic expressions: represent numerical quantities using symbols, apply laws of precedence in the use of precedence (BODMAS)</p> <p>SA8. identify various basic, compound and solid shapes as per dimensions given</p> <p>Basic shapes: square, rectangle, triangle, circle</p> <p>Compound shapes: involving squares, rectangles, triangles, circles, semi-circles, quadrants of a circle</p> <p>Solid shapes: cube, rectangular prism, cylinder</p> <p>SA9. use appropriate measuring techniques and units of measurement</p> <p>SA10. use appropriate units and number systems to express degree of accuracy</p> <p>Units and number systems representing degree of accuracy: decimals places, significant figures, fractions as a decimal quantity</p> <p>SA11. use metric systems of measurement</p> <p>Angles in a triangle: right-angled, isosceles, equilateral</p>

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	Computer skills
	The user/individual on the job needs to know and understand how to: SA12. use basic office applications like spread sheet, word processor, presentations SA13. use ERP software and other organizational software specific to quality function SA14. use email to communicate within the organization as per organization guidelines
	Learning
	The user/individual on the job needs to know and understand how to: SA15. participate in on-the-job and other learning, training and development interventions and assessments SA16. clarify task related information with appropriate personnel or technical adviser SA17. seek to improve and modify own work practices SA18. maintain current knowledge of application standards, legislation, codes of practice and product/process developments
B. Professional Skills	Problem Solving
	The user/individual on the job needs to know and understand how to: SB1. identify problems with work planning, procedures, output and behavior and their implications SB2. prioritize and plan for problem solving SB3. communicate problems appropriately to others SB4. identify sources of information and support for problem solving SB5. seek assistance and support from other sources to solve problems SB6. identify effective resolution techniques SB7. select and apply resolution techniques SB8. seek evidence for problem resolution
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB9. plan, prioritize and sequence work operations as per job requirements SB10. organize and analyze information relevant to work SB11. basic concepts of shop-floor work productivity including waste reduction, efficient material usage and optimization of time
	Initiative and Enterprise
	The user/individual on the job needs to know and understand how to: SB12. undertake and express new ideas and initiatives to others SB13. modify work plan to overcome unforeseen difficulties or developments that occur as work progresses SB14. participate in improvement procedures including process, quality and internal/external customer/supplier relationships SB15. one's competencies in new and different situations and contexts to achieve more

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	Self-Management
	The user/individual on the job needs to know and understand how to: SB16. exercise restraint while expressing dissent and during conflict situations SB17. avoid and manage distractions to be disciplined at work SB18. manage own time for achieving better results
	Teamwork
	The user/individual on the job needs to know and understand how to: SB19. work in a team in order to achieve better results SB20. identify and clarify work roles within a team SB21. communicate and cooperate with others in the team for better results SB22. seek assistance from fellow team members



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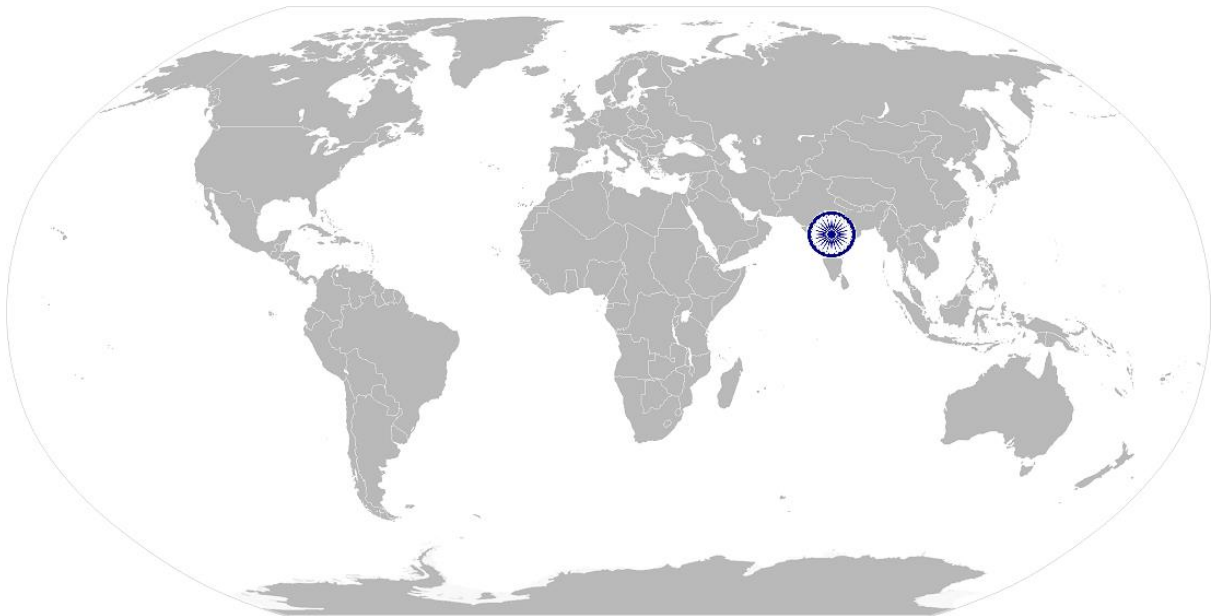
NOS Version Control

NOS Code	CSC/ N 0117		
Credits(NSQF)	TBD	Version number	1.0
Industry	Capital Goods	Drafted on	14/04/14
Industry Sub-sector	<ol style="list-style-type: none"> 1. Machine Tools 2. Dies, Moulds And Press Tools 3. Plastics Manufacturing Machinery 4. Textile Manufacturing Machinery 5. Process Plant Machinery 6. Electrical and Power Machinery 7. Light Engineering Goods 	Last reviewed on	30/12/14
Occupation	Machining	Next review date	30/08/16



CSC/ N 1335: Use basic health and safety practices at the workplace

National Occupational Standard



Overview

This unit covers health, safety and security at the workplace. This includes procedures and practices that candidates need to follow to help maintain a healthy, safe and secure work environment.

CSC/ N 1335: Use basic health and safety practices at the workplace

National Occupational Standard	Unit Code	CSC / N 1335
	Unit Title (Task)	Use basic health and safety practices at the workplace
	Description	<p>This OS unit is about knowledge and practices relating to health, safety and security that candidates need to use in the workplace. It covers responsibilities towards self, others, assets and the environment.</p> <p>It includes understanding of risks and hazards in the workplace, along with common techniques to minimize risk, deal with accidents, emergencies, etc.</p> <p>It covers knowledge of fire safety, common first aid applications, safe practices and emergency procedures.</p>
	Scope	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> • Health and safety • Fire safety • Emergencies, rescue and first-aid procedures
Performance Criteria(PC) w.r.t. the Scope		
Element	Performance Criteria	
Health and safety	<p>The user/individual on the job should be able to:</p> <p>PC1. use protective clothing/equipment for specific tasks and work conditions</p> <p>Protective clothing: leather or asbestos gloves, flame proof aprons, flame proof overalls buttoned to neck, cuffless (without folds), trousers, reinforced footwear, helmets/hard hats, cap and shoulder covers, ear defenders/plugs, safety boots, knee pads, particle masks, glasses/goggles/visors</p> <p>Equipment: hand shields, machine guards, residual current devices, shields, dust sheets, respirator</p> <p>PC2. state the name and location of people responsible for health and safety in the workplace</p> <p>PC3. state the names and location of documents that refer to health and safety in the workplace</p> <p>PC4. identify job-site hazardous work and state possible causes of risk or accident in the workplace</p> <p>Hazards: sharp edged and heavy tools; heated metals; oxyfuel and gas cylinders; welding radiation; hazardous surfaces(sharp, slippery, uneven, chipped, broken, etc.); hazardous substances(chemicals, gas, oxy-fuel, fumes, dust, etc.); physical hazards(working at heights, large and heavy objects and machines, sharp and piercing objects, tolls and machines, intense light, load noise, obstructions in corridors, by doors, blind turns, noise, over stacked shelves and packages, etc.) electrical hazards (power supply and points, loose and naked cables and wires, electrical machines and appliances, etc.)</p>	

CSC/ N 1335: Use basic health and safety practices at the workplace

	<p>Possible causes of risk and accident: physical actions; reading; listening to and giving instructions; inattention; sickness and incapacity (such as drunkenness); health hazards (such as untreated injuries and contagious illness)</p> <p>PC5. carry out safe working practices while dealing with hazards to ensure the safety of self and others</p> <p>Safe working practices: using protective clothing and equipment; putting up and reading safety signs; handle tools in the correct manner and store and maintain them properly; keep work area clear of clutter, spillage and unsafe object lying casually; while working with electricity take all electrical precautions like insulated clothing, adequate equipment insulation, use of control equipment, dry work area, switch off the power supply when not required, etc.; safe lifting and carrying practices; use equipment that is working properly and is well maintained; take due measures for safety while working in confined places, trenches or at heights, etc. including safety harness, fall arrestors, etc.</p> <p>PC6. state methods of accident prevention in the work environment of the job role</p> <p>Methods of accident prevention: training in health and safety procedures; using health and safety procedures; use of equipment and working practices (such as safe carrying procedures); safety notices, advice; instruction from colleagues and supervisors</p> <p>PC7. state location of general health and safety equipment in the workplace</p> <p>General health and safety equipment: fire extinguishers; first aid equipment; safety instruments and clothing; safety installations(eg fire exits, exhaust fans)</p> <p>PC8. inspect for faults, set up and safely use steps and ladders in general use</p> <p>Ladder faults: corrosion of metal components, deterioration, splits and cracks timber components, imbalance, loose rungs, missing/unfixed nuts or bolts, etc.</p> <p>Ladders set up: firm/level base, clip/lash down, leaning at the correct angle, etc.</p> <p>PC9. work safely in and around trenches, elevated places and confined areas</p> <p>PC10. lift heavy objects safely using correct procedures</p> <p>PC11. apply good housekeeping practices at all times</p> <p>Good housekeeping practices: clean/tidy work areas, removal/disposal of waste products, protect surfaces</p> <p>PC12. identify common hazard signs displayed in various areas</p> <p>Various areas: on chemical containers; equipment; packages; inside buildings; in open areas and public spaces, etc.</p> <p>PC13. retrieve and/or point out documents that refer to health and safety in the workplace</p>
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CSC/ N 1335: Use basic health and safety practices at the workplace

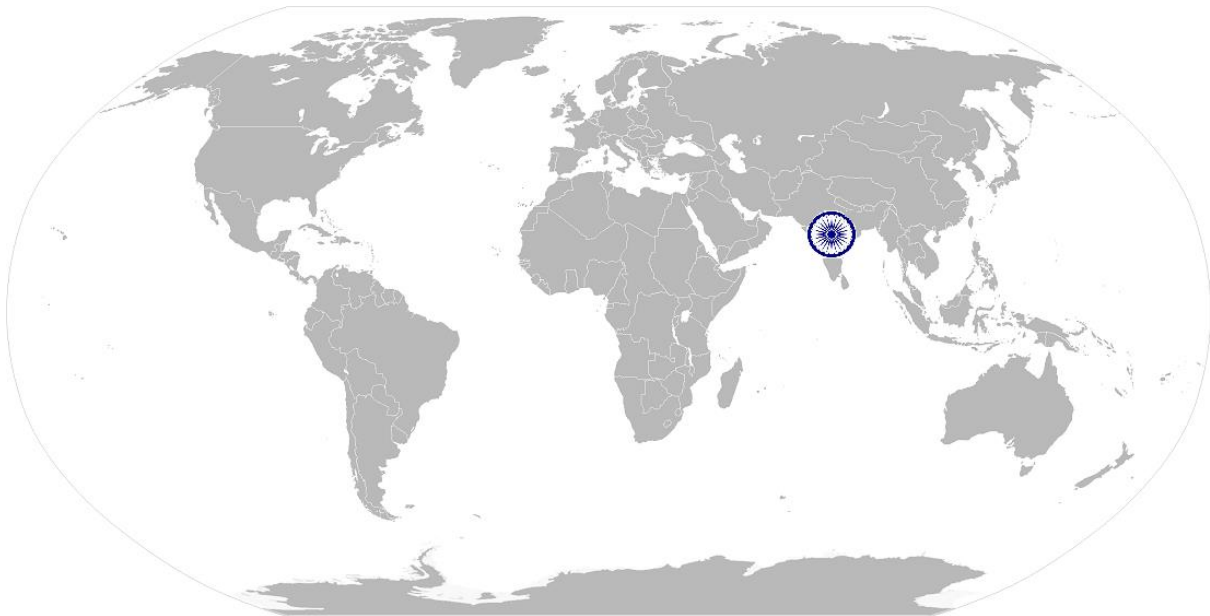
	<p>Documents: fire notices, accident reports, safety instructions for equipment and procedures, company notices and documents, legal documents (eg government notices)</p>
<p>Fire safety</p>	<p>The user/individual on the job should be able to:</p> <p>PC14. use the various appropriate fire extinguishers on different types of fires correctly</p> <p>Types of fires: Class A: eg. ordinary solid combustibles, such as wood, paper, cloth, plastic, charcoal, etc.; Class B: flammable liquids and gases, such as gasoline, propane, diesel fuel, tar, cooking oil, and similar substances; Class C: eg. electrical equipment such as appliances, wiring, breaker panels, etc. (These categories of fires become Class A, B, and D fires when the electrical equipment that initiated the fire is no longer receiving electricity); Class D: combustible metals such as magnesium, titanium, and sodium (These fires burn at extremely high temperatures and require special suppression agents)</p> <p>PC15. demonstrate rescue techniques applied during fire hazard</p> <p>PC16. demonstrate good housekeeping in order to prevent fire hazards</p> <p>PC17. demonstrate the correct use of a fire extinguisher</p>
<p>Emergencies, rescue and first-aid procedures</p>	<p>The user/individual on the job should be able to:</p> <p>PC18. demonstrate how to free a person from electrocution</p> <p>PC19. administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.</p> <p>PC20. demonstrate basic techniques of bandaging</p> <p>PC21. respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments</p> <p>PC22. perform and organize loss minimization or rescue activity during an accident in real or simulated environments</p> <p>PC23. administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases</p> <p>PC24. demonstrate the artificial respiration and the CPR Process</p> <p>PC25. participate in emergency procedures</p> <p>Emergency procedures: raising alarm, safe/efficient, evacuation, correct means of escape, correct assembly point, roll call, correct return to work</p> <p>PC26. complete a written accident/incident report or dictate a report to another person, and send report to person responsible</p> <p>Incident Report includes details of: name, date/time of incident, date/time of report, location, environment conditions, persons involved, sequence of events, injuries sustained, damage sustained, actions taken, witnesses, supervisor/manager notified</p> <p>PC27. demonstrate correct method to move injured people and others during an emergency</p>
<p>Knowledge and Understanding (K)</p>	

CSC/ N 1335: Use basic health and safety practices at the workplace

<p>A. Organizational Context (Knowledge of the company / organization and its processes)</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. names (and job titles if applicable), and where to find, all the people responsible for health and safety in a workplace.</p> <p>KA2. names and location of documents that refer to health and safety in the workplace.</p>
<p>B. Technical Knowledge</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. meaning of “hazards” and “risks”</p> <p>KB2. health and safety hazards commonly present in the work environment and related precautions</p> <p>KB3. possible causes of risk, hazard or accident in the workplace and why risk and/or accidents are possible</p> <p>KB4. possible causes of risk and accident Possible causes of risk and accident: physical actions; reading; listening to and giving instructions; inattention; sickness and incapacity (such as drunkenness); health hazards (such as untreated injuries and contagious illness)</p> <p>KB5. methods of accident prevention Methods of accident prevention: training in health and safety procedures; using health and safety procedures; use of equipment and working practices (such as safe carrying procedures); safety notices, advice; instruction from colleagues and supervisors</p> <p>KB6. safe working practices when working with tools and machines</p> <p>KB7. safe working practices while working at various hazardous sites</p> <p>KB8. where to find all the general health and safety equipment in the workplace</p> <p>KB9. various dangers associated with the use of electrical equipment</p> <p>KB10. preventative and remedial actions to be taken in the case of exposure to toxic materials Exposure: ingested, contact with skin, inhaled Preventative action: ventilation, masks, protective clothing/ equipment); Remedial action: immediate first aid, report to supervisor Toxic materials: solvents, flux, lead</p> <p>KB11. importance of using protective clothing/equipment while working</p> <p>KB12. precautionary activities to prevent the fire accident</p> <p>KB13. various causes of fire Causes of fires: heating of metal; spontaneous ignition; sparking; electrical heating; loose fires (smoking, welding, etc.); chemical fires; etc.</p> <p>KB14. techniques of using the different fire extinguishers</p> <p>KB15. different methods of extinguishing fire</p> <p>KB16. different materials used for extinguishing fire Materials: sand, water, foam, CO₂, dry powder</p> <p>KB17. rescue techniques applied during a fire hazard</p> <p>KB18. various types of safety signs and what they mean</p>

CSC/ N 1335: Use basic health and safety practices at the workplace

	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s)</p> <p>SB8. identify immediate or temporary solutions to resolve delays</p> <p>SB9. identify sources of support that can be availed of for problem solving for various kind of problems</p> <p>SB10. seek appropriate assistance from other sources to resolve problems</p> <p>SB11. report problems that you cannot resolve to appropriate authority</p>
	<p>Analytical Thinking</p>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB12. identify cause and effect relations in their area of work</p> <p>SB13. use cause and effect relations to anticipate potential problems and their solution</p>



CSC/ N 1335: Use basic health and safety practices at the workplace

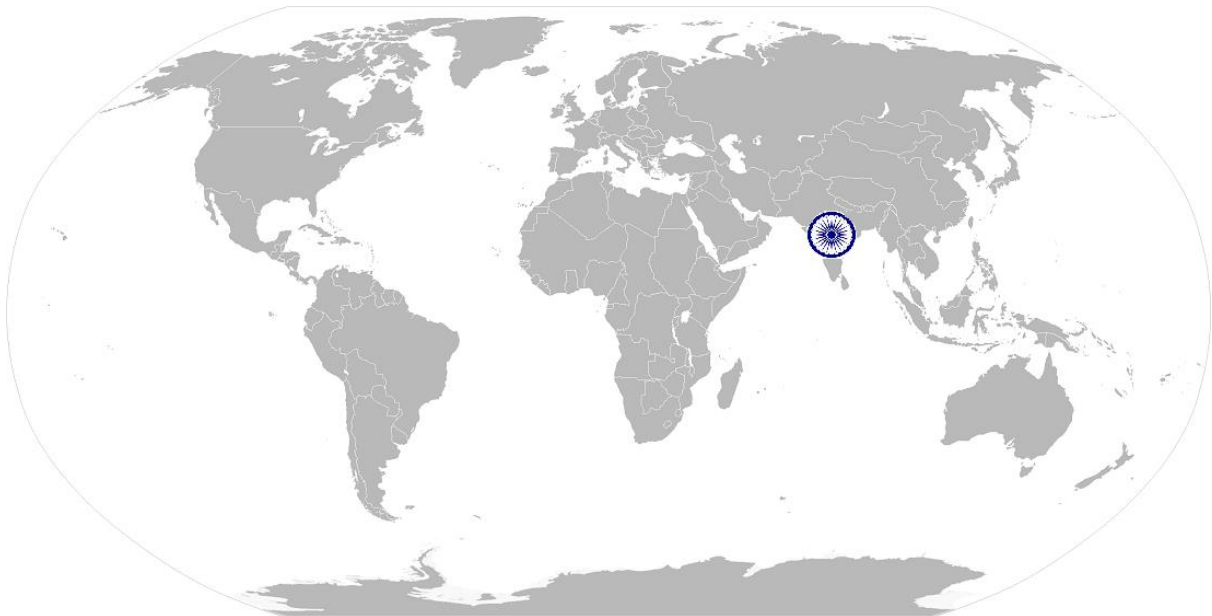
NOS Version Control

NOS Code	CSC / N 1335		
Credits (NSQF)	TBD	Version number	1.0
Industry	Capital Goods	Drafted on	10/04/14
Industry Sub-sector	<ol style="list-style-type: none"> 1. Machine Tools 2. Dies, Moulds And Press Tools 3. Plastics Manufacturing Machinery 4. Textile Manufacturing Machinery 5. Process Plant Machinery 6. Electrical and Power Generation Machinery 7. Light Engineering Goods 	Last reviewed on	30/12/14
Occupation	Machining	Next review date	30/08/16

CSC/ N 1336:

Work effectively with others

National Occupational Standard



Overview

This unit covers basic practices that improve effectiveness of working with others in an organizational set-up.

CSC/ N 1336:

Work effectively with others

Unit Code	CSC / N 1336
Unit Title (Task)	Work effectively with others
Description	<p>This unit covers basic etiquette and competencies that a candidate is required to possess and demonstrate in their behavior and interactions with others at the workplace.</p> <p>These cover areas such as communication etiquette, discipline, listening, handling conflict and grievances.</p>
Scope	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> Working with others
Performance Criteria (PC) w.r.t. the Scope	
Element	Performance Criteria
Working with others	<p>The user/individual on the job should be able to:</p> <p>PC1. accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required</p> <p>PC2. accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt</p> <p>PC3. give information to others clearly, at a pace and in a manner that helps them to understand</p> <p>PC4. display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible</p> <p>PC5. consult with and assist others to maximize effectiveness and efficiency in carrying out tasks</p> <p>PC6. display appropriate communication etiquette while working</p> <p>Communication etiquette: do not use abusive language; use appropriate titles and terms of respect; do not eat or chew while talking (vice versa)etc.</p> <p>PC7. display active listening skills while interacting with others at work</p> <p>PC8. use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism</p> <p>PC9. demonstrate responsible and disciplined behaviors at the workplace</p> <p>Disciplined behaviors: e.g. punctuality; completing tasks as per given time and standards; not gossiping and idling time; eliminating waste, honesty, etc.</p> <p>PC10. escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict</p>
Knowledge and Understanding (K)	
A. Organizational Context (Knowledge of the company / organization and its processes)	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. legislation, standards, policies, and procedures followed in the company relevant to own employment and performance conditions</p> <p>KA2. reporting structure, inter-dependent functions, lines and procedures in the work area</p> <p>KA3. relevant people and their responsibilities within the work area</p> <p>KA4. escalation matrix and procedures for reporting work and employment related issues</p>

CSC/ N 1336: Work effectively with others

B. Technical Knowledge

The user/individual on the job needs to know and understand:

- KB1. various categories of people that one is required to communicate and co-ordinate with in the organization
- KB2. importance of effective communication in the workplace
- KB3. importance of teamwork in organizational and individual success
- KB4. various components of effective communication
- KB5. key elements of active listening
- KB6. value and importance of active listening and assertive communication
- KB7. barriers to effective communication
- KB8. importance of tone and pitch in effective communication
- KB9. importance of avoiding casual expletives and unpleasant terms while communicating professional circles
- KB10. how poor communication practices can disturb people, environment and cause problems for the employee, the employer and the customer
- KB11. importance of ethics for professional success
- KB12. importance of discipline for professional success
- KB13. what constitutes disciplined behavior for a working professional
- KB14. common reasons for interpersonal conflict
- KB15. importance of developing effective working relationships for professional success
- KB16. expressing and addressing grievances appropriately and effectively
- KB17. importance and ways of managing interpersonal conflict effectively

Skills (S) [Optional]



CSC/ N 1336:

Work effectively with others

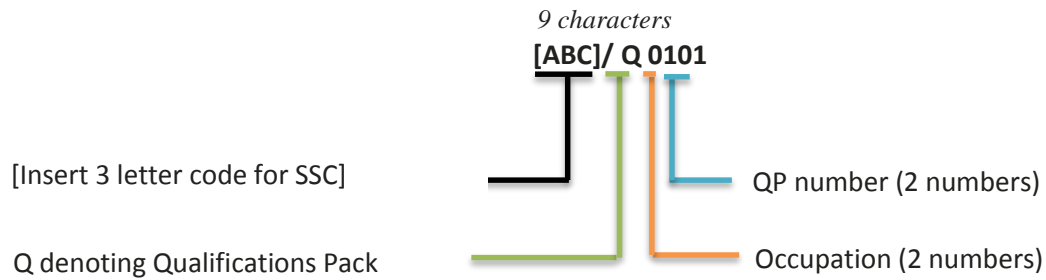
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Occupation	Machining	Next review date	30/08/16

Annexure

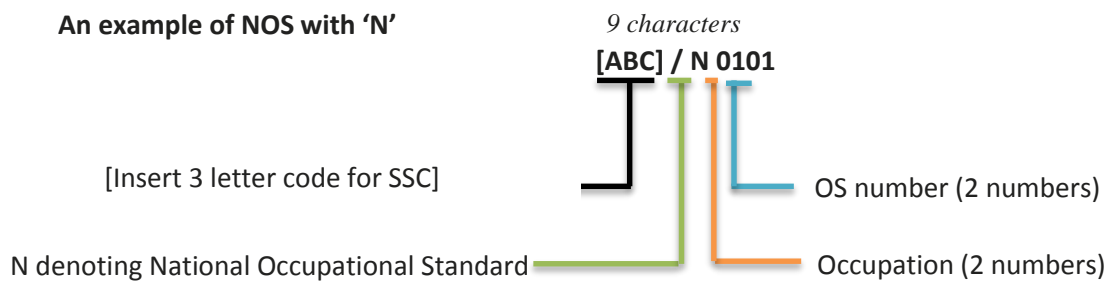
Nomenclature for QP and NOS

Qualifications Pack



Occupational Standard

An example of NOS with 'N'



The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Machine Tools	01-13
Dies Moulds and Press Tools	01-13
Plastic Manufacturing Machinery	01-13
Textile Manufacturing Machinery	01-13
Process Plant Machinery	01-13
Electrical and Power Machinery	01-13
Light Engineering Goods	01-13

Sequence	Description	Example
Three letters	Capital Goods	CSC
Slash	/	/
Next letter	Whether QP or NOS	N
Next two numbers	Occupation code	01
Next two numbers	OS number	01

CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role : CNC Operator – Grinding Machine Centre

Qualification Pack : CSC/ Q 0117

Sector Skill Council : Capital Goods Sector Skills Council

Guidelines for Assessment:

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria
5. To pass the Qualification Pack , every trainee should score a minimum of 70% in every NOS
6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.

Assessable Outcomes	Assessment Criteria	Total Marks	Out of	Theory	Skills Practical
CSC/ N 0117 : Perform machining and grinding of parts as per instructions using Computer Numerically Controlled machines	PC1. comply with health and safety, environmental and other relevant regulations and guidelines at work	100	3	1	2
	PC2. adhere to procedures and guidelines for personal protective equipment (PPE) and other relevant safety regulations while performing grinding operations		3	1	2
	PC3. work following laid down procedures and instructions		2	0	2
	PC4. ensure work area is clean and safe from hazards		2	0	2
	PC5. ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition		2	0	2
	PC6. check that all measuring equipment is within calibration date		3	1	2
	PC7. check if the machine is ready for production		2	0	2
	PC8. physically check that the job components to ensure that they are free from foreign objects, dirt or other contamination		3	1	2
	PC9. ensure availability of job specification from a valid source		3	1	2

PC10. read and establish job requirements from the job specification document	4	2	2
PC11. prepare and maintain the work area as per procedure or operation specification	4	2	2
PC12. ensure that machine guards are in place and are correctly adjusted	2	0	2
PC13. hold components securely, without distortion	5	2	3
PC14. check that the operating program is at the correct start point and the work piece is clear of the machine spindle	2	0	2
PC15. follow the defined operating procedures and apply safe working practices and procedures at all times	4	2	2
PC16. ensure that machine settings are adjusted as and when required to maintain the required accuracy	3	1	2
PC17. obtain the component drawings, specifications and/or job instructions required for the components to be machined	2	0	2
PC18. use and extract information from engineering drawings and related specifications (to include symbols and conventions to appropriate ISO standards in relation to work undertaken)	4	2	2
PC19. operate the machine controls in both hand and power modes	2	0	2
PC20. interpret the visual display and the various messages displayed correctly	5	2	3
PC21. find the correct restart point in the program when the machine has been stopped before completion of the program	3	0	3
PC22. use metric(SI) systems of measurement and conversion formulae	4	2	2
PC23. handle and store grinding wheels safely and correctly	3	1	2
PC24. produce ground components which cover the specifications, as applicable to the machine type used	3	1	2
PC25. perform the application of roughing and finishing cuts and the effect on wheel life, surface finish and dimensional accuracy	4	1	3
PC26. perform the application of cutting fluids with regard to a range of different materials	4	1	3
PC27. recognize CNC grinding machining faults and identify when adjustments need to be made	4	1	3

	PC28. handle common problems that can occur during the CNC grinding operations and how these can be overcome		4	1	3
	PC29. ensure that the components produced meet the required specification for quality and accuracy		3	1	2
	PC30. plan logically to achieve work production targets		3	1	2
	PC31. complete necessary documentation related to job progress and reporting		2	1	1
	PC32. deal promptly and effectively with problems within their control and seek help and guidance from the relevant people where required		2	0	2
	PC33. leave the work area in a safe and tidy condition on completion of the fitting activities		1	0	1
		Total	100	29	71
CSC/ N 1335: Use basic health and safety practices at the workplace	PC1. use protective clothing/equipment for specific tasks and work conditions	100	5	2	3
	PC2. state the name and location of people responsible for health and safety in the workplace		3	1	2
	PC3. state the names and location of documents that refer to health and safety in the workplace		3	1	2
	PC4. identify job-site hazardous work and state possible causes of risk or accident in the workplace		5	2	3
	PC5. carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in the work environment of the job role		4	2	2
	PC6. state location of general health and safety equipment in the workplace		3	2	1
	PC7. inspect for faults, set up and safely use steps and ladders in general use		5	2	3
	PC8. work safely in and around trenches, elevated places and confined areas		5	2	3
	PC9. lift heavy objects safely using correct procedures		5	2	3
	PC10. apply good housekeeping practices at all times		4	2	2
	PC11. identify common hazard signs displayed in various areas		5	2	3
	PC12. retrieve and/or point out documents that refer to health and safety in the workplace		3	1	2
	PC13. use the various appropriate fire extinguishers on different types of fires correctly		4	1	3

	PC14. demonstrate rescue techniques applied during fire hazard		4	1	3
	PC15. demonstrate good housekeeping in order to prevent fire hazards		3	1	2
	PC16. demonstrate the correct use of a fire extinguisher		4	1	3
	PC17. demonstrate how to free a person from electrocution		4	1	3
	PC18. administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.		4	1	3
	PC19. demonstrate basic techniques of bandaging		3	1	2
	PC20. respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments		4	1	3
	PC21. perform and organize loss minimization or rescue activity during an accident in real or simulated environments		3	1	2
	PC22. administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases		3	1	2
	PC23. demonstrate the artificial respiration and the CPR Process		3	1	2
	PC24. participate in emergency procedures		3	2	1
	PC25. complete a written accident/incident report or dictate a report to another person, and send report to person responsible		4	1	3
	PC26. demonstrate correct method to move injured people and others during an emergency		4	1	3
		Total	100	36	64
CSC/ N 1336: Work effectively with others	PC1. accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required	100	10	3	7
	PC2. accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt		10	3	7
	PC3. give information to others clearly, at a pace and in a manner that helps them to understand		10	3	7
	PC4. display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible		10	3	7

PC5. consult with and assist others to maximize effectiveness and efficiency in carrying out tasks		10	3	7
PC6. display appropriate communication etiquette while working		10	3	7
PC7. display active listening skills while interacting with others at work		10	3	7
PC8. use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism		10	3	7
PC9. demonstrate responsible and disciplined behaviors at the workplace		10	3	7
PC10. escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict		10	3	7
	Total	100	30	70